

# ROYAL 7720 ( )

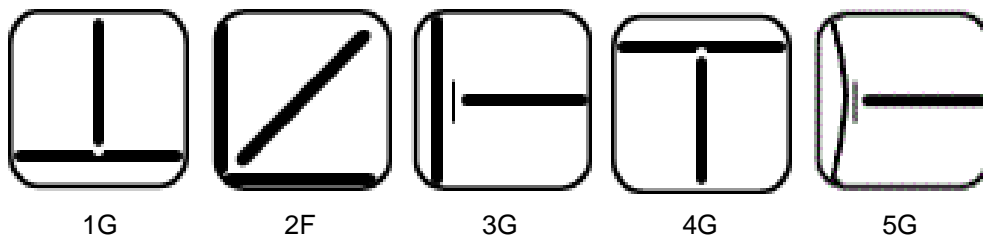
## Applications

Wear resistant surfacing of mild and low alloy steel, building machines, digger teeth ,bucket edges, conveyor screws , mixing wings, oil expeller worms, scrapper blades, cement die rigs, muller tyres, ploughshares etc.

## Characteristics on Usage

Hard wear resistant deposit.

## Welding Positions



## Mechanical Properties Of Weld Metal

HARDNESS  
ON III rd  
LAYER

58 - 62 RC

## Packing and Welding Current

SIZE ( mm )	KG PER PACKET	KG PER CARTON	In Amps
3.15 X 350	2	10	90 – 110
4.00 X 350	2	10	110 - 140
5.00 X 350	2	10	140 – 180